

### Street furniture technical specifications

### "SYMBIOS" range

# **Bench Duo Symbios**









#### **SYMBIOS** range:

The SYMBIOS range is the ideal range for making the link between the public place and the private space, preferring conviviality to formality and joyful dispersion to strict alignment.

- + Ideas: The "Symbios" range furniture warmly combines a steel structure with wood. Two versions of wood are available: tropical hardwood treated with a water-based surface coating or recycled materials. The steel structure is produced by 3D laser technology.
- **+ Design:** With an exemplary sobriety, furniture from the "Symbios" range can be arranged in a traditional way. This range highlights the quality of its shapes, materials and finishes.
- + **Quality:** The finish consists of a double surface treatment which guarantees extremely easy and cost-effective maintenance, and maximum durability.

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Reference	Wood essence	e Armrests	Delivery	
JAN-0019-KI	Hardwood	No	Kit	
JAN-0019-EQ	Hardwood	No	Pre-assembled	
JAN-0020-KI	Recycled PE	No	Kit	
JAN-0020-EQ	Recycled PE	No	Pre-assembled	
Identification:				
Catalogue		Street furniture		
Range		Symbios		
Pages		27		
Dimensional c	haracteristics:			
Equipment dimer	nsions (LxWxH)	1200×520×740 mm		
Seat length		1200 mm		
Seat height		440 mm		
Number of place	S	2		
Number of slats		6		
Slat section (LxH)		95x39 mm		
Weight		35 Kg		
Material:				
Base		Galvanised, painted steel		
Seat		Hardwood or softwood (depending on version)		
Back		Hardwood or softwood (depending on version)		
Standard:				
NF EN 335-1		Class 4		
NF P 99-610		Yes		
Installation:				
Delivery		Kit or pre-assembled (dep	ending on version)	
Fixing type		Foundation bolts/pins		
Colour:				
Standard base co	lour *	Azko Futura sanded anthra	acite grey (N200)	
Standard seat and	d back colours	Light oak		

<sup>\*</sup> more than 200 shades available on request









#### Materials data sheet and technical characteristics

### Street furniture









+ STEEL

IRON OR ALUMINIUM **CASTING** 

+ ASSEMBLY

**+** GUARANTEE

#### Extremely resistant double coating

All our steel sections feature doublesurface coating:

- Treatment 1: hot-dip galvanisation after manufacture (on the inside and outside of the tubes)
- Treatment 2: powder coating (oven-cured powder paint)

This double treatment guarantees optimum protection from corrosion.

#### Efficient method

After being removed from the mould, the cast iron or aluminium parts are stripped, sand-blasted and then coated in oven-cured polyester powder at a temperature of 250°C to form a uniform, protective coat of approximately 100 microns.

#### Stainless steel bolts and screws

For the metal assemblies, we systematically use our special vandalresistant bolts which cannot be unscrewed without a special HUSSON tool.

For the wooden/metal assemblies, we have also developed a special vandal-resistant stainless steel screw.

#### Long-term guarantee

Thanks to the quality of the materials used and to our double surface treatment, our furniture is designed to withstand the harshest climates and vandalism, thus guaranteeing the sustainability of investments.









**+** WOOD AND POLYMERS

## Environmentally-friendly

## treatment

#### Many possibilities to meet every requirement

- Tropical hardwood ("ironwood"): We have chosen an extremely tough tropical hardwood ("ironwood") for its exceptional resistance and attractive appearance. As part of its sustainable development approach, HUSSON International is committed to using wood harvested from forests which are managed in an environmentally responsible manner.
- Softwood: Cheaper than hardwood, the softwood selected by HUSSON International has a very attractive appearance and is the number one choice.
- Recycled materials: As part of its sustainable development approach, HUSSON International uses recycled materials for its bench slats and litter bins. The selected materials are extremely stain- and scratch-resistant and reduce maintenance to a bare minimum ==> See "WoodTech" technical specification sheet.
- HPL (High Pressure Laminate): Extremely tough and wear-resistant, flame-retardant, volume-dyed, easy maintenance, high pressure laminate. Available with a wooden texture for a beautiful effect.
- Rotation moulded polymers: The planter and litter bin tubs and some of the street furniture items are made of polymers, generally HDPE (High Density Polyethylene) or PP (Polypropylene). Rotation moulding technology is used to create mechanically-resistant, volume dyed products with complex shapes.

(For softwood and hardwood)

WOOD SURFACE

**TREATMENT** 

To improve the long-term durability of the surface coating, and to facilitate their maintenance, we use a vacuum and pressure surface-coating treatment which enables excellent penetration into the wood.

Results:

- Clearly improved durability
- Extremely easy maintenance
- Environmentally-friendly, solvent-free treatment which is safe for users